

COMPLAINT

SECONDARY COMPLAINT

Delayed or no reverse, B clutch breakage, poor shift quality

- Erratic or high/low line pressure

CAUSE

Excessive valve and bore clearance due to wear.

CORRECTION

The Sonnax oversized valves and tool kits restore the correct valve/bore clearances and restore circuit integrity as well as preventing future wear in this area.

Oversized Pressure Regulator Valves

85755-01 early (E17) valve body

85755-02 later (E18.2) valve body

Each includes the following

- 1 Oversized Pressure Regulator Valve



F-85755-TL1 early (E17) valve body

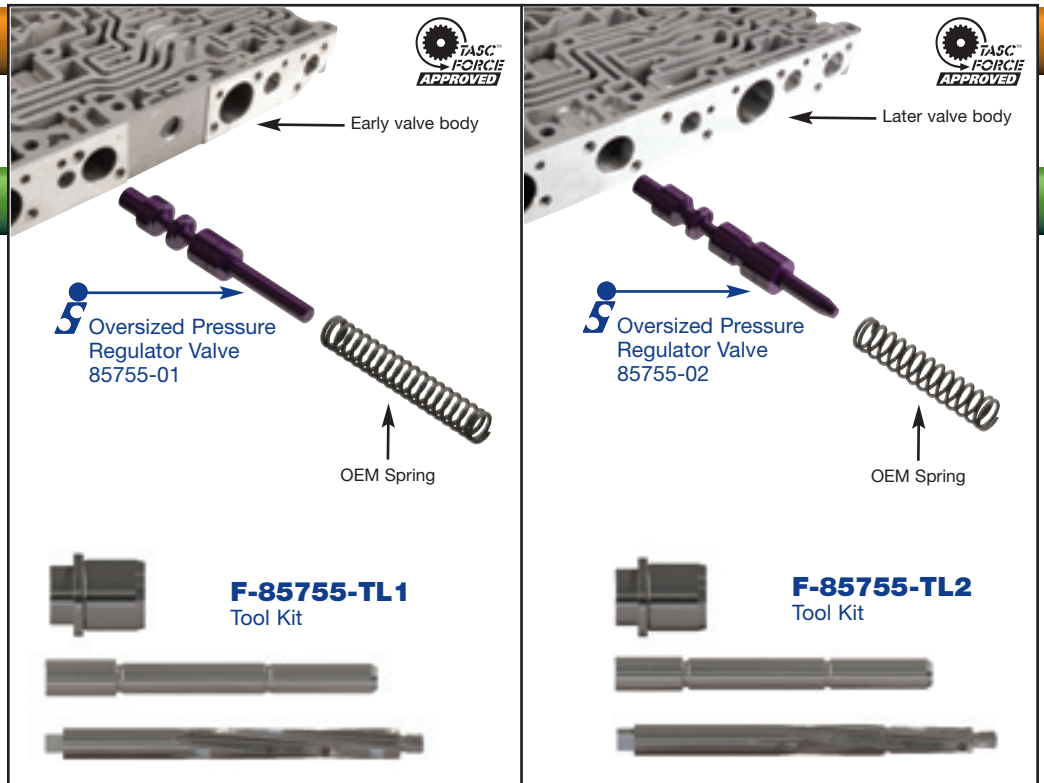
F-85755-TL2 later (E18.2) valve body

Each includes the following

- 1 Reamer
- 1 Jig
- 1 Guide Pin



Note: There are two types of ZF5HP19 valve bodies. Version 1, the E17, has a valve with four spools on it, and the speed sensor is mounted on the valve body. Version 1 is used in Audi & VW units only. Version 2, the E18.2, has a valve with five spools on it, and the speed sensor is mounted on the transmission case. Version 2 is used in Audi, VW & BMW units.



Features & Benefits

- Oversized valves have annular oil grooves to support the valve and reduce wear rate.
- Salvages valve body castings.
- Tooling cost recovered in a few jobs.

You need this if...

Inspection indicates visible bore wear or a vacuum test performed at locations indicated below yields less than 19" of vacuum.

For more information about valve body testing procedures, go to www.sonnax.com.

